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Frank S Budnick Applied Mathematics for Business, Economics, and the Social Sciences. Frank s Budnick Applied Mathematics for Business, Economics, and the Social Sciences. Applied Mathematics for Business, Economics, and the Social Sciences. In order to reinforce the armature core of a motor, armature windings and armature core are laminated via a suitable material such as paper or fabric, for example. Since this material can be easily damaged by a tool when a motor is assembled, the material may be attached to a rotor core using a press-fitting or adhesive. In addition, since the material may have a problem in terms of dimensional accuracy such as diameter accuracy of the core, defects can occur in the press-fitting or the adhesive. Accordingly, a weld-laminated armature having no problem in terms of productivity and quality may be provided. As shown in FIG. 1, an armature 100 may be weld-laminated, using a welding apparatus 110, by forming a weld-lamination material 120 on a hole of a circumferential surface of a winding, filling a gap 130 between the hole and an armature core 140, thus press-fitting both components together, and then heating and hardening the weld-lamination material 120. The welding apparatus 110 may include a terminal connected to a power source and a grounding terminal that is grounded. In this case, a welding wire is supplied to the terminal and is welded to the terminal and the grounding terminal. However, the welding apparatus 110 may apply a welding current between the winding and the armature core 140 and supply a welding current to the terminal and the grounding terminal simultaneously. Accordingly, a core current is supplied and a voltage is supplied to the winding and the armature core 140 simultaneously. In this case, since the welding wire is welded to the terminal and the grounding terminal simultaneously, the welding current is transferred to the winding. In this case, since the welding current is transferred to the winding, a voltage is supplied to the winding and the armature core 140 simultaneously. Since the welding current and the voltage are supplied to the winding and the armature core 140 simultaneously, the temperature of the winding is increased and the welding failure may occur in the winding. Further, since the welding current is applied to the winding, the welding temperature of the welding wire also becomes increased. However, because the welding temperature of the welding wire is increased, the melting temperature of the material to be laminated is also increased and the temperature of the armature core



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